

INSTRUCTION MANUAL

Instruction-HP-03/05-v.1.a-94.10.01

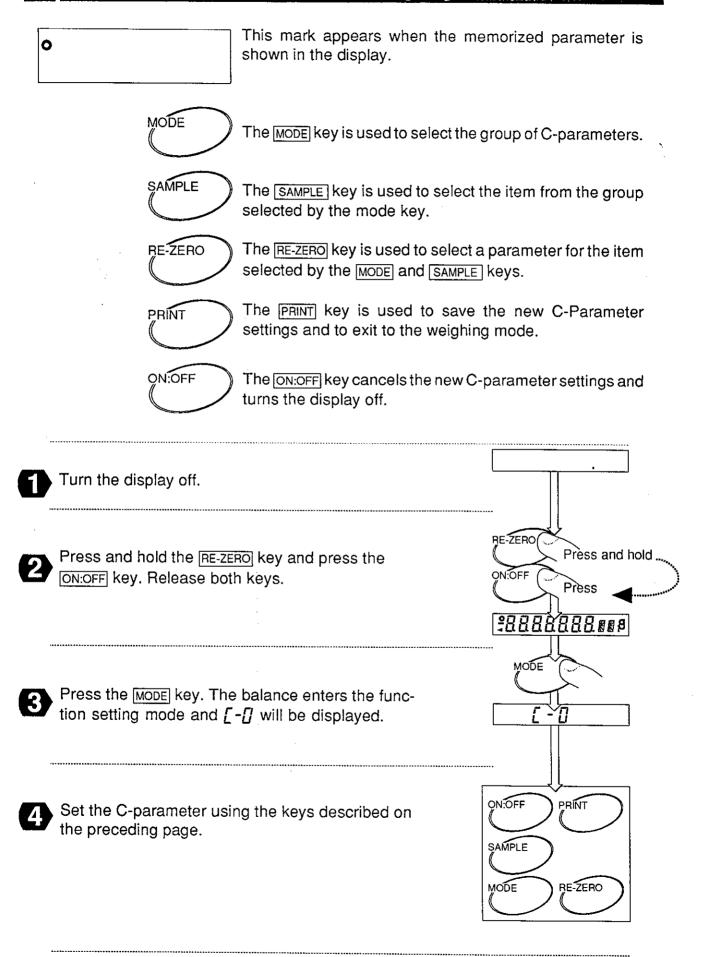
Serial Interface

HP-03 HP-05



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C-Parameter Keys and Displays



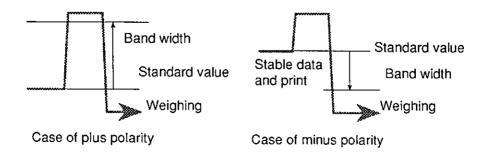
■ C-Parameters Settings

[- 4 Data out Settings for options 03 and 05

	parameter	It is necessary to select the method and condition when data is transmitted. If you use auto print mode, please set both "Auto print polarity" and "Auto print band".			
	*0	PRINT key mode	[PRINT] key command is accepted only if the display is stable. The display will blink when data is transmitted.		
Pr in E Data out mode	1	Auto print mode A	Data is transmitted when the display is stable and meets the conditions of "Auto print polarity" and "Auto print band". This standard value is the zero-point. Refer to the figure at the bottom of the page.		
	7	Auto print mode B	Data is transmitted when display is stable and meets the condition of "Auto print polarity" and "Auto print band". This standard value is the last weighing data. Refer to the figure at the bottom of the page.		
	3	Streem mode	Data is transmitted continuously.		
RP - P	parameter	This parameter sets the polarity condition from the standard value that weighing data is able to transmit.			
Auto print polarity	*□	Data is able to be transmitted when the weighing data is more than the standard value. (It is called "Plus polarity")			
	I	Data is able to be transmitted when the weighing data is less than standard value. (It is called "Minus polarity")			
	2	Data is able to be tran standard value. (It is	smitted when the weighing data is less than or more than the called "Absolute polarity")		
	parameter	This parameter sets the band width condition from the standard value that weighing data is able to transmit.			
RP-b	<u>*</u> 0	Data is able to be transmitted when the weighing data deviates from the standard value more than 10 digits.			
Auto print band	1	Data is able to be tran- value more than 100 d	smitted when the weighing data deviates from the standard ligits.		
	2	Data is able to be transmitted when the weighing data deviates from the standard value more than 1000 digits.			

^{*} Factory setting.

AUTO PRINT MODE: O Stable data and print



[-4 Continued

PRUSE		Selects the use of a pause. If your printer requires a pause, set this to 1.				
Data pause	*[]	No pause.				
·	1	Using a pause.				
RE-F		Selects whether or not to use Auto feed after printing. (AD-8121A)				
Auto feed	*[]	Not using auto feed				
	- 1	Using auto feed				
Ar-d		Selects whether to use auto re-zero after transmitting.				
Automatically	* <i>0</i>	Not using re-zero				
re-zero after data out	- 1	Using re-zero				
inFa		Selects whether you verify the calibration using printer, a computer or no verification after calibration.				
Verifying the calibration	* <u>[]</u>	No verification of the calibration				
2007001011	1	Verifying the calibration using the AD-8121 printer.				
	2	Verifying the calibration using a computer.				

^{*} Factory setting.

[- 5 Serial Interface Setting for options 03 and 05

		Parameter definition and use.
	0	600 baud
<i>5P5</i>	- 1	1200 baud
Baud rate	*2	2400 baud
	3	4800 baud
	4	9600 baud
	-	Parameter definition and use.
bt-Pr	*[]	7 bits, Even parity check
Parity bit	1	7 bits, Odd parity check
	2	8 bits, no parity check
[r-LF		Parameter definition and use. (Common setting to both transmitting and receiving.)
Terminator	*0	C _R , L _F
	1	C _R

HF-55

[-5 Continued

		Selects a weighing data format. Refer to the book for the option used.
	*0	A&D standard
Ł <i>YPE</i>	1	Dump print format
Data format	2	KF format
	3	MT format
		Selects the maximum waiting time between receiving command charactors.
と・UP Receive time		NO limit
7.1000110	*1	One second. If the time is over, receiving the command is canceled and error code E-Cod is displayed.
E-Cod	0	Error codes or <ak> signal are not output.</ak>
Error code	*1	Error codes or <ak> signal are output.</ak>
		Selects the use of the control lines CTS and RTS.
<pre>E</pre>	*0	Not using CTS or RTS.
	1	Using CTS and RTS. Keep the RTS line (active) high while the computer receive data. The balance will set CTS low if it is busy.

HF-55

^{*} Factory setting.

Error Codes

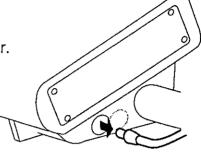
Error code	Description of the error	·
E00	Communications error There is a protocol error in communications. Check to and parity.	he format, baud rate
E01	Undefined error The command received was not in the list of command this balance.	ands recognized by
E02	Balance not ready The command can not be received due to a timing is busy. Commands that the balance can not respondent the balance is in the counting mode.	
E03	Time over error The balance did not receive next character of a commitment of one second.	nand within the time
E04	Excess characters error The command has more characters than is required data is beyond what the balance will accept. Excellibration weight entered is greater than the range	Example; when the
E05	Terminator error A command is followed by other than CR or CR, LF a line feed).	(carriage return and
E06	Format error A command that should include numerical data has in the wrong place in the command.	s none or the data is
E07	Out of range error The data entered exceeds the range that the balar	nce will accept.
E10	Internal operation error The balance is in an abnormal operating condition.	Error []
E11	Stability error The balance can not stabilize due to vibration or other environmental problem.	Error 1
E20	Calibration error The calibration weight is to heavy.	[RL E
E21	Calibration error The calibration weight is to light.	-[RL E
E22	Zero out of range error The balance can not zero the display as the zero point offset exceeds the range.	

Serial Interface (OP-03)

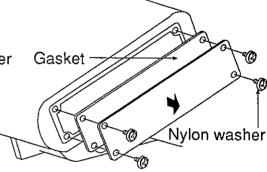
Option 03, is a serial interface that consists of two sections, a bi-directional EIA RS-232C interface and a 20mA passive current loop.

Installation

Turn off the balance and remove the AC adapter.



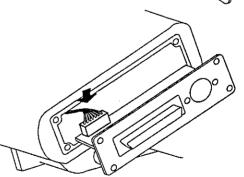
Remove four screws securing the blank cover and the gasket on the side of the balance.



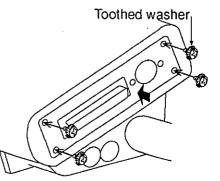
Gasket -

Connector

Remove the cable attached to this gasket and connect it to the socket on the option board as shown.



Install the option board using the screws removed in step 1 with toothed washers.



Specifications

Transmission system: EIA RS-232C (passive type)

Transmission form : Asynchronous, bi-directional, half duplex

Data format : Baud rate : 600, 1200, 2400, 4800, 9600 bps

Data : 7 or 8 bits

Parity: Even, Odd (7 bit)

None (8 bit)

Stop bit : 1 or 2 bits

Code : ASCII

DATA	RS-232C levels	Current loop	·
1	- 5V to - 15V	20mA	
0	+ 5V to + 15V	0mA	

Pin connections

RS-232C

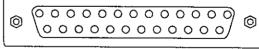
Pin No.	Signal name	Direction	Description
1	FG	-	Frame ground
2	RxD	Input	Receive data
3	TxD	Output	Transmit data
4	RTS	Input	Ready to send
5	CTS	Output	Clear to send
6	DSR	Output	Data set ready
7	GND	-	Signal ground
8 - 25	n/a	-	-

Current loop

Pin No.	Signal name		
1	N.C.		
2	N.C.		
3	Loop		
4	N.C.		
5	Loop		
CASE	Frame GND		

RS-232C

13 12 11 10 9 8 7 6 5 4 3 2 1



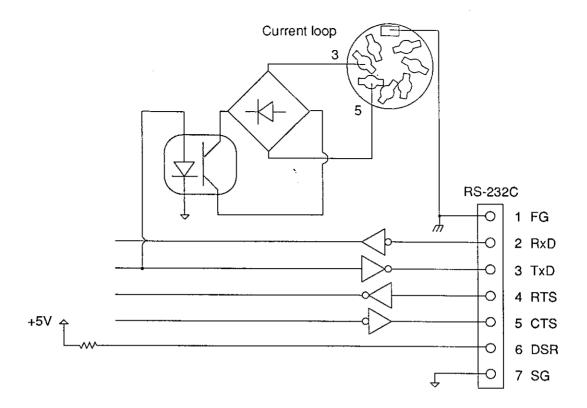
25 24 23 22 21 20 19 18 17 16 15 14

Current loop



Current loop specifications

Maximum current -----100mA Maximum voltage -----25V



Connection to other Equipment

- The current loop is of the passive type. It requires an external source of 20mA DC.
- The RS-232C is of the DCE type (Data Communications Equipment) and can use standard DCE cables.
- When connecting to another piece of equipment, consult the manual for that equipment for proper settings and connections.

■ Connection to an AD-8121

The following balance functions must be set to use the AD-8121 printer

"C" function	Settings
C-4 Print 0, 1, 2, 3 C-4 RP-P 0, 1, 2, C-5 BPS 2 C-5 Bt-Pr 0 C-5 Cr-LF 0 C-5 E-UP 1 C-5 E-Cod 0 C-5 CE5 0	Select a print mode Select the polarity for the auto-print mode Set the auto-print band Select "2400bps" Select "7 bits, Even parity check" Select "CR, LF" Select "A&D Standard" format Set the receive timing to 1 second Select "Error codes are not output" Select "Not using CTS and RTS"

■ Data Output

There are four modes to control the transmission of the weighing data.

Key Mode

When you press the PRINT key, the balance transmits the weighing data when the display is stable (the stability indicator is on). When the data is transmitted the display will blink one time.

Auto-print Mode A

The balance transmits the weighing data when the display is stable (the stability indicator is on), meets the conditions of "Auto-print polarity" and "Auto-print band". The reference for the auto-print band is the zero point. When the data is transmitted the display will blink one time.

Auto-print Mode B

The balance transmits the weighing data when the display is stable (the stability indicator is on), meets the conditions of "Auto-print polarity" and "Auto-print band". The reference for the auto-print band is the last weighing data printed. When the data is transmitted the display will blink one time.

C-4	pr int	2		Auto-print mode B
C-4	FIF-F	Χ	***************************************	Auto-print polarity $X = 0$, 1 , 2
C-4	ЯР'-Ь	Χ	******************************	Auto-print band $X = 0$, 1

Stream Mode

The balance transmits the weighing data continuously.

C-1	SPEEd	Χ		Display update rate. X = [], I, 2
C-5	6F5	Χ	•••••	Baud rate. X = 0, 1, 2, 3, 4

NOTE:

When the baud rate is set to 600 or 1200bps and the refresh rate of the display is set to high speed, the balance is unable to transmit the data completely.

■ Data Format

There are four formats for transmission of the weighing data. The setting of **[-5 LYFE** selects the data format.

A&D Standard Format 느낌무는 !!

This format is used when the peripheral equipment is capable of receiving A&D format. If an AD-8121 is to be used and you are sending a 15 character data string (no excluding the terminator), set the printer to mode 1 or 2.

- · A two character header indicates the status of the stability.
- The weighing data (with leading zeros) plus sign and decimal point, followed by a three character "unit of weight" make up the body of the data.
- A terminator consisting of C_R, L_F to indicate to the peripheral equipment that all of the data has been sent.

This format is used when the peripheral equipment is not capable of receiving A&D format. If an AD-8121 is to be used and you are sending a 16 character data string (no excluding the terminator), set the printer to mode 3.

- A two character header indicates the status of the stability if not overloaded or the display is zero.
- The weighing data (with leading zeros replaced by spaces) plus sign and decimal point, followed by a three character "unit of weight" make up the body of the data.
- A terminator consisting of C_R, L_F to indicate to the peripheral equipment that all of the data has been sent.

KF Format 는 나무는 근

This is the Karl-Fischer moisture meter format and is used when the peripheral equipment can not communicate using A&D format.

- The data consists of 14 characters (no excluding the terminator).
- The sign of the weighing data is first if the balance is not in overload. The sign is omitted if the balance is at zero.
- The sign is followed by the weighing data (with leading zeros replaced by spaces) and decimal point. The weight data is followed by the unit code "g" only if the balance is stable.
- A terminator consisting of C_R, L_F to indicate to the peripheral equipment that all of the data has been sent.

MT Format

- The data length will be changed by the unit or overload.
- The weighing data is proceeded by a header of two characters. If stable, one character and a space are transmitted.
- The minus sign will be next if the weighing data is negative. The sign is omitted if the weighing data is positive or at zero. Leading zeros are replaced by spaces.
- · If the balance is in overload, the weighing data is omitted.

Data Format Examples

STABLE		° 0.£	7 g		
	A&D D.P. KF MT	ST, + 0 WT S	0000		g C _R L _F
UN-STAB	LE	- 832 1.0	7 g		
	A&D D.P. KF MT	US, -0 US	0 8 3 2 8 3 3 2 1 . - 8 3	2 1 . 0 0	g c _R L _F
OVERLO	AD	E	P	ositive error	
	A&D D.P. KF MT	O L , + 9	9 9 9 9 E H		L C _B L _E
OVERLO	AD	- E	N	egative error	
	A&D D.P. KF TM	O L , - 9	9 9 9 9 E - L		CRLE
UNITS	A&D D.P. KF MT	g mode	animal weighing mode g g	Precent mode % % %	Counting mode PC PC PC PCS

There is a space between weighing data and unit for KF and MT format.

→ Space, ASCII 20H

CR Carriage Return, ASCII 0DH

LF Line Feed, ASCII 0AH

Commands

Command list

Commands to request weighing data	Description of the command
Q	Request for weighing data immediately
SI	Request for weighing data immediately
S	Request for weighing data when stable
SIR	Request for weighing data continuously
С	Clear the SIR command
Commands to control the balance	
Р	Display ON/OFF (same as ON:OFF key)
ON	Display ON
OFF	Display OFF
R	Display RE-ZERO (same as RE-ZERO key)
CAL	Perform calibration
U	Change weighing unit (same as MODE key)
SMP	Enter the sample weight in counting mode
	and percent mode(same as PRINT key)
Commands to set values	
CW:	Set the calibration weight
PT:	Set the digital tare weight
ID:	Set the ID number
UW:	Set the unit weight
PW:	Set the 100% weight
HI:	Set the upper limit value
LO:	Set the lower limit value
FC:	Set a function parameter
Commands to request Data	
?CW	Request for the calibration weight
?PT	Request for the digital tare weight
?ID	Request for the ID number
?UW	Request for the unit weight
?PW	Request for the 100% weight
?HI	Request the upper limit value
?LO	Request the lower limit value
?FC	Request for a function parameter
?UT	Request the current unit of weight
?SN	Request the serial number of the balance
?LT	Request for all function parameters

Commands to request Weighing Data

Q Query for weighing data (the balance will respond with the weighing data immediately) Command $|Q|^{\mathsf{C}_{\mathsf{R}}|\mathsf{L}_{\mathsf{F}}}$ Reply 01012 SI Send the weighing data immediately (same as Q) (the balance will respond with the weighing data immediately) Command Reply 0 0 2 8 3 5 S Send the weighing data when it is stable (the balance display will blink when the data is transmitted) CRILE Command Reply +1010121718131 |S|||R Send the weighing data continuously (the balance sends the data in stream mode) Command S RICRILE Reply g CRLF 0 2 71 8 3 0 0 2 8 3 0 0 2 8 3 С Cancel the SIR command (the balance will stop sending data in stream mode) Command $|C|^{C_R}|_{F}$ Commands to control the Balance P Display ON/OFF (same as pressing the ON/OFF key) (if the balance is on it will turn off, if it is off it will turn on) PCRLE Command IOIN Display ON (If the balance is OFF, it will turn ON) Command ONCRLE OFF Display OFF (If the balance is ON, it will turn OFF) (if the balance is already off, nothing will happen) OFFFF Command R RE-ZERO the balance (same as pressing the RE-ZERO key) (the balance display will zero) Command $|R|^{c_{R}|L_{F}}$

CAL Preform calibration

(the balance will enter the calibration mode)

Command

U	Change the mode (same as pressing the MODE key) (the balance will shift to the next selected unit of weigh, to the counting or percent mode)
	Command UCRLF
SMP	Enter the sample weight in counting mode and percent

Commands to set value

Command

CW: Command CW: _00123.4___gC_RLF

mode (same as pressing the SAMPLE key)

SMPCBLE

When in the calibration mode, this command is used to set the actual value of the calibration weight. The calibration weight is reset to the standard value upon entry into the calibration mode.

Caution: only grams can be used as the unit of weight when setting the value. Please set the calibration weight after entering the calibration mode.

PT: Command PT: U00567.0UUgCRLF

This command is used to set the digital tare weight.

Caution : pressing the RE-ZERO key or commanding RE-ZERO will clear this value.

ID: Command ID: 123-ABCCRLF

When using GLP (Good Laboratory Practice), this command is used to set the ID number to be printed out of the verification of calibration. The ID can consist of seven characters, A through F, numbers, 0 through 9, spaces or the negative sign (-).

UW: Command UW: L00123.4LL g CRLF

When using counting mode, this command is used to set the unit weight.

The command that delete the unit weight is as follows:

Command UW: C L g CRLF

PT: Command PW: _03456.0 _ 0 _ 0 _ 0 _ CR LF

When using percent mode, this command is used to set the 100% weight. The command that delete the 100% weight is as follows:

Command PW: CLJgCRLF

HI: Command HI: __100000.0__g

The command is used to set the upper limit value.

The command that reset this value to zero is as follows:

Command HI: C L g CRLF

LO: Command LO: - 100.0 J G CR LF

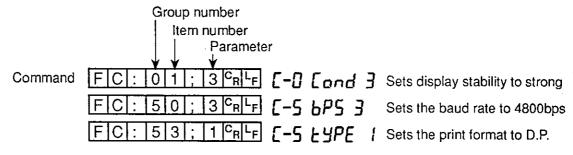
The command is used to set the lower limit value.

The command that reset this value to zero is as follows:

Command LO: C L G CR LF

'∟"= a space

FC: The command is used to set a "C" parameter.



Reference table for FC: command

Grou	p Number		ltem a	and Item N	umber			
	Group	0	1	2	3	4	5	6
0	[-[] Environment	5bb-b Stability band	Cond Resp. / Environ.	Erc Zero tracking			<u></u>	
1	C - I Display	SPEEd Refresh rate	Par nE Decimal point	P-on Auto start function				
2	L-2 Auto re-zero	Auto re-zero on/off	Rr-b Auto re-zero band	Rr-L Detection time				
3	Calibration	Calibration inhibit						
4	Data out	Pr, nb Data out mode	RP-P Auto print polarity	RP-b Auto print band	PRUSE Data pause	RL-F Auto feed	Rr-d Zero alter data out	r F C
5	C-5 Serial interface	LPS Baud rate	BE-Pr Parity bit	ELF Terminator	EUPE Data format	L-UP Receive time	E-Cod	CES control
6	Comparator	CP Comparator Use	[P-[] Compare near zero	Buzzer for under	Buzzer for target	Buzzer for over		
7	[-7 Analog out	Range of output	SEL Target ligure	Respon	se/environi	ment is con	nmon data	with the
8	C-8			keyboar	d. If a value	e is set in tl	ible using t he C paran	neters, it
9	E-9 Parameter control	Pn 1D protect	PF Parameter protect	will be c set.	nanged if r	new conditi	ons of resp	onse are

Commands to request Data

? CW Request for the calibration weight. Command ? C W CR LF Reply |C|W|, |+|0|0|0|1|2|3|.|4|_|_|g|^c_R|^L_F| Caution :if the calibration mode has been entered since the calibration weight was last entered, the value returned will be the standard calibration weight. The unit of weight will always be grams. ? PT Request for the digital tare weight. Command | ? | P | T | C_R | L_F Reply , |+|1|0|0|5|6|7|.|0|니네g|c_{R|-F|} Caution: if the RE-ZERO key has been pressed since the last digital tare was registered, the value returned will be a positive value equivalent to the weight of any item on the pan prior to pressing the [RE-ZERO] key. The unit of weight will be the unit of weight currently in use. The fact that the value returned after RE-ZERO has been pressed is the actual tare weight, means this can be used to read the tare weight into a program. ? I I D Request for the ID number. The number returned can be used as a lot control number or to identify the balance. Command Reply , |+|1|2|3|-|A|B|C|^C_R|L_F| ? UW Request for the unit weight. ? UWCRLF Command 1+10|0|0|1|2|3 Reply 4 ? PW Request for the 100% weight. Command ? P W CR LF |P|W|, |+|0|1|0|0|0|0|.|0| Reply |?|H||| Request for the upper limit value. | ? | H | I | C_R | L_F | Command Reply +0100000. 101 ? L O Request for the lower limit value. Command

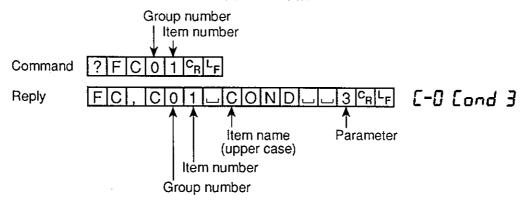
Reply

0

-1010101110101

? F C Request for the set value of a specific C parameter.

The table on the previous page lists the group number, item and item numbers. For a breakdown of the parameters, please refer to the C parameters in the function section of the instruction manual.



Request for the current unit of weight or the mode if using percent or counting. The unit is returned as three digits.

Command ? U T C_RL_F

Reply

U T , L g C_RL_F

U T . d w t C_RL_F

Request for the serial number of the balance. This command can be used to inventory the instruments in a LIM system or for other record keeping such as GLP (Good Laboratory Practice). This number can not be changed in the C parameters.

Command ? S N C_R L_F

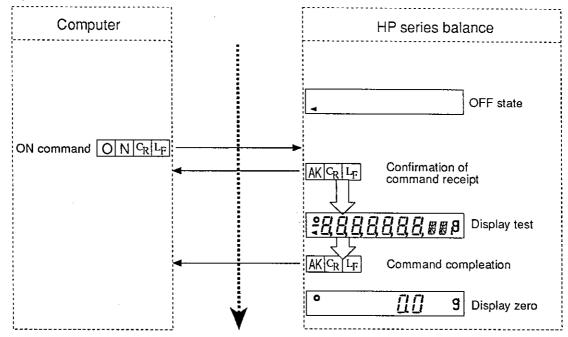
Reply S N , 1 2 3 4 5 6 7 8 C_R L_F

Plant Request for all parameters. The balance will respond by sending the C parameters in sequence.

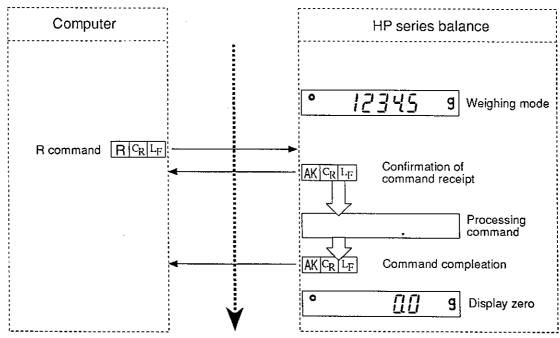
"-= a space

Command Examples

ON Command



R Command (RE-ZERO)





Please note that there needs to be a delay time of one second between the balance acknowledgment <AK> and the next command transmission to the balance. Line 124 sets the delay time. To change the delay, set "100" to another value. Example: 124 FOR I = 1 TO 200: NEXT I.

Example using a BASIC language program

1...

123 LINE INPUT #1, AK\$

124 FOR I = 1 TO 100: NEXT I

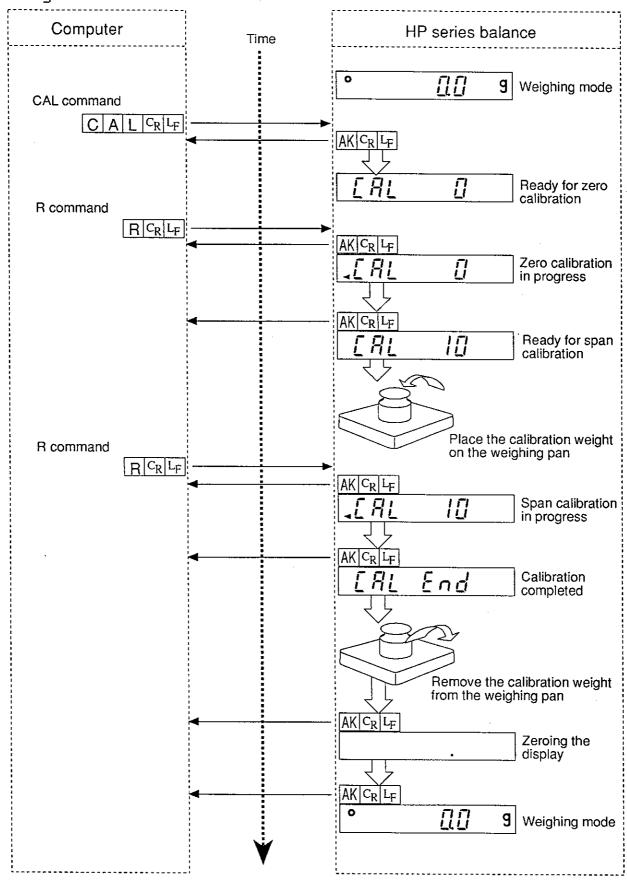
125 PRINT #1, "Q"

1...

Receive <AK> (<AK> is ASCII 06H) Delay time (the '100' sets the delay)

TX: 'Q' command

CAL Command (Calibration)

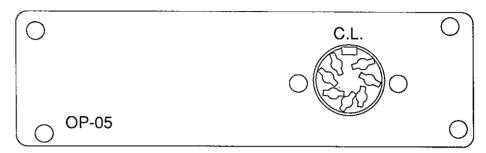


<AK> is ASCII 06H

Current Loop Interface (OP-05)

Option 05 is output interface and uses a 20mA current loop. As this option is similar to option 03 without commands, please refer to that section for characteristics and use.

This option is passive and requires an external current source to operate. It is a transmit only device and as such is best used with external displays or printers. Many such devices supply the current required by this interface.



Installation

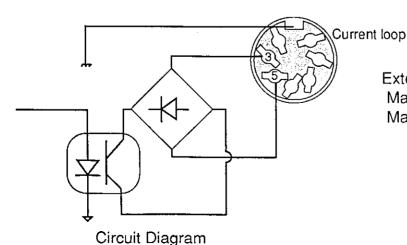
The installation of this option is the same as option 03, please refer to that section for the installation.

Circuit Diagram and Connector Drawing

Pin	Discription	
1	No connection	
2	No connection	
3	Current loop (positive or negative)	
4	No connection	
5	Current loop (positive or negative)	
6	No connection	
7	No connection	
Shell	Frame ground	



7 Pin DIN Connector



External current source spcifications Maximum current ----- DC 100mA Maximumu voltage ----- DC 25V